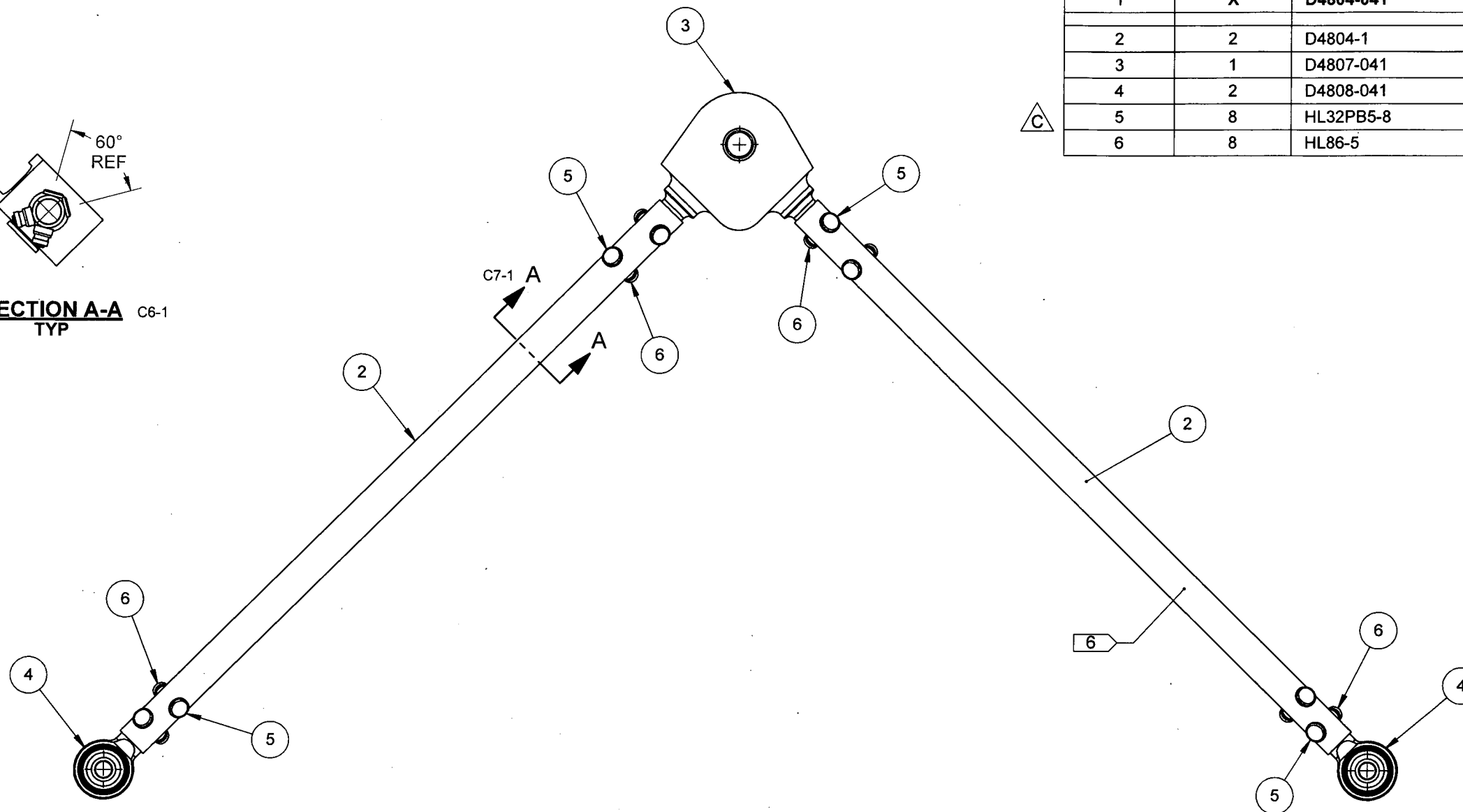


SECTION A-A C6-1  
TYP



ITEM	QTY. -041	P/N	DESCRIPTION
1	X	D4804-041	BIPOD ASSEMBLY, AFT
2	2	D4804-1	STRUT
3	1	D4807-041	SUPPORT ASSEMBLY
4	2	D4808-041	ROD END BEARING ASSEMBLY
5	8	HL32PB5-8	HI-LOK PIN
6	8	HL86-5	HI-LOK COLLAR

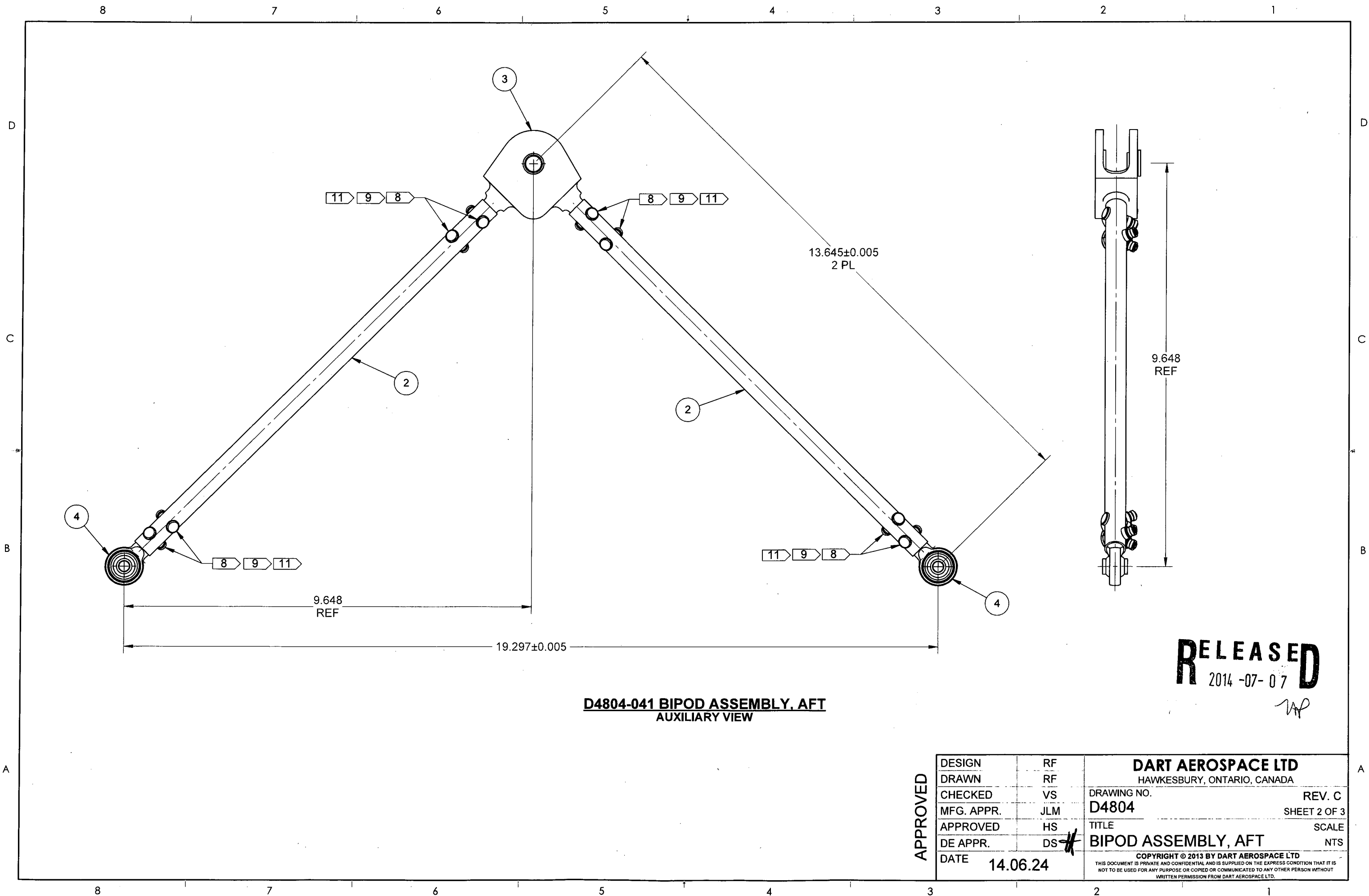
D4804-041 BIPOD ASSEMBLY, AFT  
(EQUIVALENT TO BELL P/N 407-060-111-101)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
- 7) WEIGHT: 1.28 lbs
- 8) ALIGN PILOT HOLES IN D4807-041 WITH PILOT HOLES IN D4804-1.  
ALIGN PILOT HOLES IN D4808-041 WITH PILOT HOLES IN D4804-1.  
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.  
REAM EACH HOLE USING P/N 31-219 ( $\varnothing 0.1610$ ) REAMER, USING DART TOOL SETUP DT9954
- 9) INSTALL PIN/COLLAR AND ROD END WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
- 10) ASSEMBLE PER DART TOOL DT9954
- 11) INSTALL HL32PB5-8 HI-LOK IN ORIENTATION SHOWN

RELEASED  
2014-07-07

C	HL32PB5-8 WAS HL20PB5-8 (ZN D4-1); REVISE NOTE 6) (ZN A8-3)	RF	14.06.24
B	REVISE NOTES 6), 7) & 9) (ZN A8-1); ADDED BELL P/N	RF	14.04.08
A	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D4804	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BIPOD ASSEMBLY, AFT	NTS
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D4804-041 BIPOD ASSEMBLY, AFT  
AUXILIARY VIEW

RELEASED  
2014-07-07

APPROVED	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO. D4804	REV. C
	MFG. APPR.	JLM	SHEET 2 OF 3	
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	BIPOD ASSEMBLY, AFT	NTS
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